



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D117-1028-011
Job Sheet 168041



000070

Part No: D117-1028-011

Job Qty: 1 ea

Part Name: EC145T2 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/17/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Airbus Helicopters Inc (CAMER01)

2701 Forum Drive, Att: Accounts Payable Grand Prairie, TX, 75052-7099 USA ph:(972) 641-0000 fx:(972) 641-3550.

Note: DWG REV A IPP REV:A 16.10.31 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	11/17/17	11/17/17	0.00	0.00	Start up container		6	FEB 16 2018
120	Packaging	1 pcs	11/17/17	11/17/17	0.00	0.00	Packaging1		9-12	FEB 16 2018
130	QC	1 pcs	11/17/17	11/17/17	0.00	0.00	QC4		6	7.10
135	DC	1 pcs	11/17/17	11/17/17	0.00	0.00	DC		9-8	7.10
140	Packaging	1 pcs	11/17/17	11/17/17	0.00	0.00	Packaging3			7.10
150	QC21-FG	1 Ea	11/17/17	11/17/17	0.00	0.00	QC21			

Part Op 135 - Photocopy bluefile and create labels per PPP D117-1028-011 CHG001
Descriptions: 140 - Identify and pack for shipping as per PPP D117-1028-011

FEB 21 2018

F9013

DAS
21
9-80

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4C11A	12	70	0	0
	AN4C17A	8	43	0	0
	D2274	8	88	0	0
	D3456-1	8	21	0	0
	D4012-3	4	41	0	0
	D5377-1	2	0	0	0
	D5378-041	2	10	0	0
	D5379-1	4	20	0	0
	MS21043-4	20	871	0	0
	NAS1149D0463J	12	1,444	0	0

Part Specifications

Specifications could not be found.



Container No: S043385

Part: D117

Job No: 1028-011

Serial No: 168041

Revision: 11N-D117-1028

Inspector: S043385

Dart Aerospace Ltd.
1270 Aberdeen Street
New Kensington, ON M6A 1K7
CANADA
Tel.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaero.com

Date: 02/16/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Master Unit 000670

Tel (613) 632-5200

Containers on Master Unit 000670				
Serial No	Part No	Customer Part No	Status	Quantity
Fm136866.80	AN4C11A		Allocated	12
S040686	AN4C17A		Allocated	8
S010933	D2274	D2274	Allocated	1
S040671	D2274	D2274	Allocated	7
S040668	D3456-1	D3456-1	Allocated	8
S040639	D4012-3		Allocated	4
S043380	D5377-1		Allocated	2
S040632	D5378-041	D5378-041	Allocated	2
S040633	D5379-1		Allocated	4
S040612	MS21043-4	MS21043-4	Allocated	20
S040587	NAS1149D0463J	NAS1149D0463J	Allocated	12

~~S039789 D5377-1 2x~~

PAGE 1 OF 1

Description: BEARPAW

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

REFERENCE ONLY

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D117-1028-011 <i>Bearpaw Installation</i>	27.7 lb 12.6 kg	0.0 in 0.0 mm	0.0 lb-in 0.0 mm-kg	204.1 in 5200 mm	5653 in-lb 65,520 mm-kg

5.0 PARTS LIST

QTY -011	Part Number	Description
X	D117-1028-011	BEARPAW INSTALLATION
8	D2274	RADIUS BLOCK
8	D3456-1	WASHER
4	D4012-3	CLAMP CUSHION
2	D5377-1	BEARPAW
2	D5378-041	BEARPAW WEARPLATE ASSY
4	D5379-1	BEARPAW CLAMP
12	AN4C11A	BOLT
8	AN4C17A	BOLT
20	MS21043-4	NUT
12	NAS1149D0463J	WASHER

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